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Microbiology of synthesis gas fermentation for biofuel production

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A significant portion of biomass sources like straw and wood is poorly degradable and cannot be converted to biofuels by microorganisms. The gasification of this waste material to produce synthesis gas (or syngas) could offer a solution to this problem, as microorganisms that convert CO and H₂ (the essential components of syngas) to multicarbon compounds are available. These are predominantly mesophilic microorganisms that produce short-chain fatty acids and alcohols from CO and H₂. Additionally, hydrogen can be produced by carboxydophilic hydrogenogenic bacteria that convert CO and H₂O to H₂ and CO₂. The production of ethanol through syngas fermentation is already available as a commercial process. The use of thermophilic microorganisms for these processes could offer some advantages; however, to date, few thermophiles are known that grow well on syngas and produce organic compounds. The identification of new isolates that would broaden the product range of syngas fermentations is desirable. Metabolic engineering could be employed to broaden the variety of available products, although genetic tools for such engineering are currently unavailable. Nevertheless, syngas fermenting microorganisms possess advantageous characteristics for biofuel production and hold potential for future engineering efforts.

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Introduction

The use of oil and other fossil resources as transportation fuels and commodity chemicals is deeply engrained in today's society, but use of these resources is unsustainable. The unsustainable nature of fossil fuels stems from their finite reserves and their negative environmental impact: combustion of fuels releases carbon dioxide and various pollutants, such as sulfur and nitrogen oxides.

Thus, there is a need for alternative processes to produce energy and chemicals [1,2]. The transition towards a sustainable energy supply will take considerable time. In the meantime, short-term solutions will aim to lessen the environmental impact of fossil fuels [3].

Cleaner fuels are obtained through improved refining technologies and through the addition of synthetic fuels or ethanol. These latter options have interesting future potential as they can be derived from biomass. Bioethanol is predominantly produced through the fermentation of easily degradable carbohydrate substrates, such as corn starch and sugar cane. Alternatively, fermentable sugars can be obtained through the acid or enzymatic pretreatment of insoluble cellulosic biomass [1,2]. However, most biomass sources like straw and wood contain a large proportion of material that cannot be converted to ethanol by microorganisms. An alternative might be to gasify organic biomass and to use the produced synthesis gas (or syngas) as a feed stock for the synthesis of ethanol and other valuable compounds. Syngas, formed by the gasification or reforming of coal, natural gas or biomass, is a key intermediate in the production of synthetic fuels [4]. As syngas can be produced from both fossil fuels and renewable resources, it also enables a gradual transition to more sustainable energy and chemical production. Carbon monoxide and molecular hydrogen are the essential components of syngas and are used as building blocks in processes like Fischer-Tropsch synthesis to form linear alkanes [4]. Pure hydrogen is produced from syngas through the water gas shift reaction (WGS) according to the reaction: $\text{CO} + \text{H}_2\text{O} \rightarrow \text{CO}_2 + \text{H}_2$ [5].

The CO and H₂ present in syngas are substrates for microbial metabolism, which can be exploited for the synthesis of various interesting products. It is expected that syngas fermentation will play a role in the conversion of biomass, wastes and residues that form poor substrates for direct fermentation [1,2,6,7]. As gasification results in gas with a high temperature, thermophilic microbial processes might be most applicable for the biotechnological production of chemicals from syngas. Here we review syngas fermentation with a focus on microbiological aspects and indicate areas where advances can be made.

Syngas fermentation

The production of fuels and chemicals through syngas fermentation offers several advantages over metal catalytic conversion. The higher specificity of the biocatalyst, lower energy costs, greater resistance to catalyst poisoning, and independence of a fixed H₂:CO ratio are generally

mentioned [8,9]. In the past two decades, new isolates and some known anaerobic microorganisms were shown capable of growth with CO and H₂ as substrates (Table 1). Although most strains showed the formation of acetate, formate and butyrate, ethanol and butanol were also reported as products. Additionally, several purple non-sulfur bacteria were isolated that are able to convert CO to H₂ in a process similar to the WGS reaction (Table 1).

The fermentation of syngas to ethanol by *Clostridium ljungdahlii* was developed into a commercial process that combines biomass gasification, syngas fermentation and distillation of ethanol from the reactor effluent. Syngas is cooled before it can be introduced into the bioreactor and is coupled to heat recovery (BRI energy; URL: <http://www.brienergy.com/>). Processes that use the biological WGS reaction to produce hydrogen from syngas are still at lab scale. The lower temperatures of the biological

gas-shift favour CO conversion to H₂ with lower CO concentrations, compared with WGS [5]. In experiments with *Carboxydotherrmus hydrogenoformans*, CO thresholds below 2 ppm could be obtained if CO₂ was removed from the gas phase of batch cultures. Without CO₂ removal, 117 ppm CO remained from an original gas phase of 100% CO, whereas chemical technology generally leaves 1000 ppm of CO (AM Henstra, PhD thesis, Wageningen University 2006). Low CO concentrations are required for application of the produced H₂ gas in CO-sensitive low temperature fuel cells [10].

Generally, gas/liquid mass transfer limits conversion rates in bioprocesses that use sparingly soluble gases [9]. High gas and liquid flow rates, large specific gas–liquid interfacial areas, and increased gas solubility (through the use of increased pressure or solvents), stimulate gas/liquid mass transfer rates. Continuous stirred tank reactors

Table 1

Anaerobic carboxydrotrophic microorganisms.

Species	T _{opt} (°C)	pH _{opt}	t _d (h)	Products	Reference
Mesophilic bacteria					
<i>Clostridium autoethanogenum</i>	37	5.8–6.0	nr	Acetate, ethanol	[34]
<i>Clostridium ljungdahlii</i>	37	6	3.8	Acetate, ethanol	[35]
<i>Clostridium carboxidivorans</i>	38	6.2	6.25	Acetate, ethanol, butyrate, butanol	[36]
<i>Oxobacter pfennigii</i>	36–38	7.3	13.9	Acetate, n-butyrate	[37]
<i>Peptostreptococcus productus</i>	37	7	1.5	Acetate	[38]
<i>Acetobacterium woodii</i>	30	6.8	13	Acetate	[39]
<i>Eubacterium limosum</i>	38–39	7.0–7.2	7	Acetate	[39,40]
<i>Butyribacterium methylotrophicum</i>	37	6	12–20	Acetate, ethanol, butyrate, butanol	[41–43]
<i>Rubrivivax gelatinosus</i>	34	6.7–6.9	6.7	H ₂	[44,45]
<i>Rhodopseudomonas palustris P4</i>	30	nr	23	H ₂	[46]
<i>Rhodospirillum rubrum</i>	30	6.8	8.4	H ₂	[47]
<i>Citrobacter</i> sp Y19	30–40	5.5–7.5	8.3	H ₂	[48,49]
Mesophilic archaea					
<i>Methanosarcina barkeri</i>	37	7.4	65	CH ₄	[50]
<i>Methanosarcina acetivorans</i> strain C2A	37	7	24	Acetate, formate, CH ₄	[51]
Thermophilic bacteria					
<i>Moorella thermoacetica</i>	55	6.5–6.8	10	Acetate	[17]
<i>Moorella thermoautotrophica</i>	58	6.1	7	Acetate	[19]
<i>Moorella</i> strain AMP	60–65	6.9	nr	H ₂	^a
<i>Carboxydotherrmus hydrogenoformans</i>	70–72	6.8–7.0	2	H ₂	[31]
<i>Carboxydibrachium pacificus</i>	70	6.8–7.1	7.1	H ₂	[52]
<i>Carboxydocella sporoproducens</i>	60	6.8	1	H ₂	[15*]
<i>Carboxydocella thermoautotrophica</i>	58	7	1.1	H ₂	[53]
<i>Thermincola carboxydiphila</i>	55	8	1.3	H ₂	[54]
<i>Thermincola ferriacetica</i>	57–60	7.0–7.2	nr		[55]
<i>Thermolithobacter carboxydivorans</i> ^b	70	7	8.3	H ₂	[56,57]
<i>Thermosinus carboxydivorans</i>	60	6.8–7.0	1.2	H ₂	[58]
<i>Desulfotomaculum kuznetsovii</i>	60	7	nr	Acetate, H ₂ S	[59]
<i>Desulfotomaculum thermobenzoicum</i> subsp. <i>thermosyntrophicum</i>	55	7	nr	Acetate, H ₂ S	[59]
<i>Desulfotomaculum carboxydivorans</i>	55	7	1.7	H ₂ , H ₂ S	[16*]
Thermophilic archaea					
<i>Methanothermobacter thermoautotrophicus</i>	65	7.4	140	CH ₄	[60]
<i>Thermococcus</i> strain AM4	82	6.8	nr	H ₂	[61]
<i>Archaeoglobus fulgidus</i>	83	6.4	nr	Acetate, formate, H ₂ S	[22*]

^a(B Jiang, B Jiang, PhD thesis, Wageningen University, 2006); ^b*T. carboxydivorans* was previously known as *Carboxydotherrmus restrictus* R1. nr, not reported.

(CSTR) offer high gas/liquid mass transfer coefficients ($K_L a$) at high impeller speeds, thus high power consumption [8]. High impeller speeds effectively break up large bubbles into smaller bubbles with more beneficial surface/volume ratios. Small bubbles additionally have lower rise velocities, thus longer liquid contact time. In micro-bubble dispersion, extremely small, surfactant-stabilised bubbles are created in a high shear zone, providing a more energy efficient method to increase $K_L a$ values [8]. In a study that addressed CO conversion in three types of reactors, it was found that a biotrickling filter gave higher efficiencies than CSTR and bubble column reactors. This was attributed to operational conditions that approach plug flow [9]. Furthermore, in biotrickling filters the $K_L a$ is relatively independent of the gas flow rate for sparingly soluble gasses [8]. Additionally, a low pressure drop is associated with trickle-bed reactors, ensuring relatively low power consumption. Novel bioreactor types designed to handle gases might be of interest for syngas fermentations. Monolith biofilm reactors resemble trickle-bed reactors in that the biomass is present as a biofilm attached to a carrier material and gas is led along the biofilm surface. In monoliths the pressure drop is lower than in randomly packed beds, owing to the large open frontal area [11]. In a membrane biofilm reactor (MBfR) a biofilm is directly attached to a membrane through which gases used by the biomass diffuse [12]. Hollow fibre MBfRs have been proposed as technologically and economically feasible for the hydrogen-based removal of oxidized contaminants from drinking water [13]. Elevated pressures in syngas fermentations are desired; these allow higher mass transfer rates and reduce the gas volume, thus potentially reducing the reactor size. Pressure-tolerant microorganisms that resist gas pressures of 40–50 Mpa exist [14]. Under mass transfer limitations, the CO concentrations in the liquid phase will be close to zero [9]. However, if mass transfer is improved or in the case of disturbances, the biomass concentration can become limiting. CO concentrations will then rise to equilibrium, possibly affecting CO-sensitive microorganisms and resulting in an unstable process [8].

Predominantly, mesophilic organisms have been shown to form organic compounds from syngas. So far, few attempts have been made to isolate thermophilic microorganisms that can produce organic compounds from syngas. Growth by the thermophiles at high temperatures could be advantageous, as less cooling of the syngas is required before it is introduced into the bioreactor. Additionally, higher temperatures can lead to higher conversion rates and benefit separation of the product by distillation (e.g. of ethanol). However, higher temperatures do have a negative impact on the solubility of CO and H₂.

Carboxydrotrophic thermophiles

The number of Gram-positive thermophiles known to be capable of growth on CO as substrate has increased

considerably in the past decade. For example, *Carboxydocella sporoproducens* was isolated from a thermal spring of the volcanic Karymskoe Lake [15^{*}], while *Desulfotomaculum carboxydovorans* was isolated from anaerobic bioreactor sludge of a wastewater treatment plant [16^{*}]. Two thermophilic microorganisms capable of growth on CO have been known for a long time: the homoacetogens *Moorella thermoacetica* (previously *Clostridium thermoacetum*) and *Moorella thermoautotrophica* (previously *Clostridium thermoautotrophicum*), which both convert CO to acetate. These species have optimum growth temperatures of 55 °C and 58 °C, respectively, and doubling times of 10 h and 7 h with CO [17–19]. *M. thermoautotrophica* proved sensitive to CO, but this could be partially relieved by increasing the CO₂ partial pressures [19]. As neither homoacetogen was isolated using CO as a substrate, they might not perform optimally with CO.

The recently isolated thermophiles are predominantly carboxydrotrophic hydrogenogens that grow chemolithoautotrophically through the conversion of CO and H₂O to H₂ and CO₂. Temperature optima for growth range from 55 °C to 80 °C and most specific growth rates reported are between 1 and 2 h⁻¹ (Table 1). Some are obligate chemolithoautotrophs, while others might also grow organotrophically or reduce various electron acceptors with CO or H₂ as electron donor. None of the carboxydrotrophic hydrogenogenic isolates forms organic compounds with CO (Table 1).

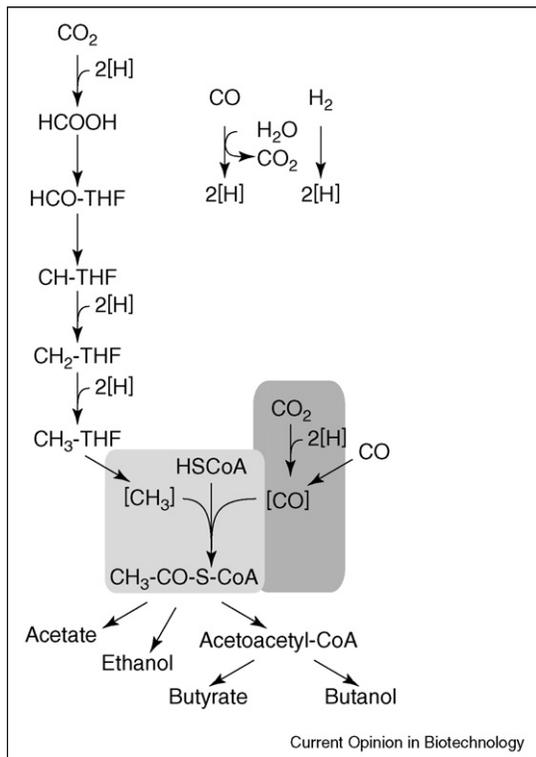
Whole genome sequences indicate that other microorganisms may grow well with CO as substrate. The genomes of *Thermoanaerobacter tengcongensis* and *Archaeoglobus fulgidus* encode CO dehydrogenases that are known to be important for growth with CO by carboxydrotrophic anaerobes [20,21]. The hyperthermophilic sulfate-reducing archaeon *Archaeoglobus fulgidus* was recently adapted to growth with CO. Generally *A. fulgidus* is cultivated at 80 °C with lactate and sulfate as growth substrates. After adaptation by transferring cells to lactate-free serum bottles containing a CO gasphase, *A. fulgidus* grew with CO in the presence and absence of sulfate and produced acetate and transiently formate [22^{*}].

If conditions are chosen properly, it seems likely that it will be possible to isolate thermophilic microorganisms that grow well with CO and which produce organic compounds of greater interest than acetate (e.g. ethanol and butanol). However, thus far, few attempts have been made in this direction.

The acetyl-CoA pathway and CO dehydrogenase

For the production of acetate, ethanol, butyrate and butanol, syngas-fermenting microorganisms depend on the acetyl-CoA pathway (Figure 1). The acetyl-CoA pathway is present in bacteria as well as Archaea, albeit with

Figure 1



Schematic representation of the reductive acetyl-CoA pathway of bacteria and the pathway for the formation of organic acids and alcohols from acetyl-CoA. Oxidation of H_2 to $2H^+$ or of CO with H_2O to CO_2 and $2H^+$ provides reducing equivalents for the reduction of CO_2 to formate (HCOOH), of methylene-tetrahydrofolate (CH-THF) to methenyl-tetrahydrofolate (CH_2 -THF), of CH_2 -THF to methyl-tetrahydrofolate (CH_3 -THF), and of CO_2 to CO. Acetyl-CoA synthase/CO dehydrogenase catalyses the formation of acetyl-CoA from a bound methyl group, a bound CO group and coenzyme A (CoA) (grey box). Only reductive steps of the acetyl-CoA pathway are indicated.

slight differences. It is likely that the acetyl-CoA pathway is restricted to anaerobes. In the non-cyclic pathway coenzyme A (CoA), a carbonyl and a methyl group are joined by an acetyl-CoA synthase/carbon monoxide dehydrogenase complex (ACS/CODH) to form acetyl-CoA [23,24]. The bifunctional CO dehydrogenase of the complex is responsible for the reduction of CO_2 to form CO, which serves as the carbonyl group. In cases where CO is readily available the CO dehydrogenase is not necessarily needed, as demonstrated for *Carboxydotherrmus hydrogenoformans* [25,26]. The methyl group is obtained by the reduction of CO_2 in several successive steps with formyl, methenyl, methylene and methyl intermediates bound to a pterin cofactor. In bacteria, CO_2 is first reduced to formate which is then activated at the expense of ATP to form a formyl bound to the pterin tetrahydrofolate (Figure 1). In Achaea the CO_2 is reduced to a methanofuran-bound formyl, which is subsequently transferred to tetrahydromethanopterin [27]. The formation of acetyl-CoA from H_2/CO_2 has a negative energy balance. Acetate is formed from

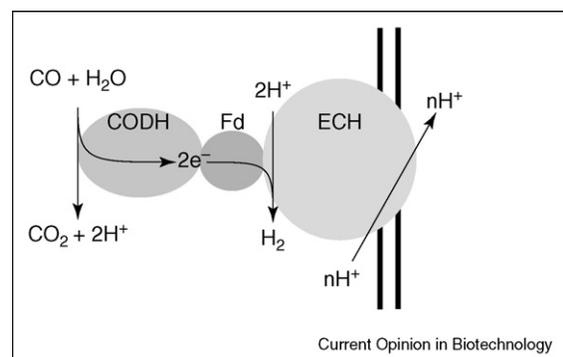
acetyl-CoA to recover metabolic energy that is invested earlier in the acetyl-CoA pathway. Further reduction of acetate yields ethanol. The production of butyrate or butanol proceeds via acetoacetyl-CoA that is formed from two acetyl-CoA molecules (Figure 1). Products that can be formed from H_2/CO_2 are thus limited to those that allow conservation of sufficient metabolic energy, unless an additional energy substrate is provided.

Hydrogenogenic carboxydrotrophs conserve metabolic energy through the formation of H_2 . In these microorganisms CO is oxidised by a monofunctional CO dehydrogenase. Electrons released by the oxidation are transferred to an energy converting hydrogenase (ECH) that reduces protons to molecular hydrogen (Figure 2) [28,29]. In addition, ECH couples the formation of H_2 to the membrane translocation of protons or sodium ions (Figure 2), generating a chemiosmotic ion gradient that can drive ATP synthesis through an ATP-synthase [28,30]. Energy conservation in carboxydrotrophic hydrogenogenic microorganisms is thus independent of the acetyl-CoA pathway. However, it is expected that most thermophilic carboxydrotrophic hydrogenogens contain the acetyl-CoA pathway for carbon fixation, while the currently known mesophilic strains employ a different route (Table 1).

Metabolic engineering

In the carboxydrotrophic hydrogenogenic metabolism of, for example, *C. hydrogenoformans*, CO serves as the carbon source, electron donor, and energy source. Oxidation of CO to CO_2 is indirectly coupled to ATP formation and provides reducing equivalents for the reduction of ferredoxin or $NAD(P)^+$ [28,31]. The bacterium can thus easily balance the generation of ATP and the formation of reducing equivalents to fit needs for optimal growth. In sugar-fermenting bacteria, reducing equivalents and ATP are formed in more or less fixed ratios. Metabolic

Figure 2



Schematic representation of CO oxidation, electron transfer, H_2 production and proton translocation by the membrane-bound CO oxidizing: H_2 -evolving enzyme complex of carboxydrotrophic hydrogenogens, as proposed by Hedderich [28]. CODH, CO dehydrogenase; Fd, ferredoxin; ECH, energy-conserving hydrogenase.

engineering of these organisms with the aim of producing of a specific compound can thus be accompanied by the formation of undesired byproducts, which are formed to satisfy the redox balance [32,33]. Additional separation techniques are then required to obtain a purified product. These disadvantages do not seem to apply for syngas-fermenting microorganisms. Although H₂ is produced as a byproduct, it is easily separated from the aqueous phase through its low solubility. Furthermore, H₂ is not a waste product, but has many uses. Another advantage of using syngas over dissolved sugars as feedstock is that the use of a gaseous substrate allows the uncoupling of the hydraulic retention time from the substrate supply. This offers possibilities to control substrate inhibition and product formation.

Conclusions

Syngas fermentation is an attractive technology for the production of biofuels and chemicals. A process for ethanol production from syngas is already available, and pure H₂ production is possible as well. At present, suitable thermophiles for the production of organic compounds from syngas are not available, although their use could offer potential advantages over the use of mesophiles. Thermophiles that employ CO as a substrate for the production of chemicals could be selected based on the identification of CO dehydrogenase genes in their genome. Better still would be the isolation of new thermophiles that use CO or syngas as a substrate at conditions that resemble expected bioreactor conditions.

Currently known syngas-fermenting bacteria produce H₂, formate, acetate, ethanol, butyrate and/or butanol. In addition to short-chain organic molecules, the synthesis of long-chain fatty acids and alcohols from syngas by natural isolates might also be possible. The product range of syngas fermentations might be further broadened by metabolic engineering of hydrogenogenic carboxyd-trophs. However, metabolic engineering remains highly speculative at present, as no genetic tools are currently available that allow the manipulation of thermophilic CO-converting anaerobes.

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